**Installation Instructions**

**Ascend Ceiling Systems - Stainless Island Ceilings**

**Important:**
Install in accordance with manufacturer's installation instructions. Failure to do so will void the warranty.

**Recommended Tools:**
Socket Wrenches, Socket Set, Cordless Electric Drill Driver, 5/16” Drill Bit, 1/2” Drill Bit, Step Ladder, Level, Flashlights, Phillips Head Screw Drivers, Panel Lifter.

**Components and Fasteners:**
**Stainless Steel Pan**

NOTE: reference last page for assembly instructions for multi-pan ceilings

**STAINLESS STEEL CEILING PAN(S)**
(ACTUAL APPEARANCE MAY VARY)

**STAINLESS STEEL “L” BRACKET**

**5/16 FENDER WASHER**

**5/16 -18 HEX NUT**

**5/16-18 x 1” RIBBED CARRIAGE BOLT**

**5/16 -18 x 6” THREADED ROD**

**LED DOWN LIGHT WITH PRE ATTACHED WIRE**

**POWER SUPPLY/ BATTERY BACK UP**
(ACTUAL APPEARANCE MAY VARY)
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Stainless Island Ceilings

Always turn off power to lighting system and lock-out elevator before installation.

Please read all instructions before installing any Ascend™ ceiling systems. Reference the installation instructions for LEDs before installing the ceiling.

Ceilings should be installed before the wall system.

Material must be stored, installed and used in environmentally controlled conditions.

Before installation inspect the top of the elevator cab to see if fasteners will interfere with any mechanical equipment so in-field adjustment may be made prior to installation.

1. Ensure the pre-drilled hole locations on the stainless pan system will not interfere with existing mechanical/electrical equipment. If hole location has to move, re-drill the hole in a desired location using a 3/8" drill bit 1/2" below the top edge of the pan.

2. Pre-drill the hole locations for the hanging threaded rods, in the top of the cab using a 3/8” [10mm] drill bit. When possible drill from the top exterior of the cab INTO the cab, always be mindful of the door operating mechanism and electrical conduit/wiring that may be on the top of the cab when drilling.

   NOTE: If an existing hanging ceiling was installed previously, it is possible to reuse the hole locations, if convenient.

   TIP: For cab capacities 3,000 lbs and over. Inpro recommends using 8 hanger locations to prevent bowing of the stainless pans.

3. Assemble each threaded rod with a single 5/16 - 18 Hex Nut and a 5/16 fender washer. This will allow the ceiling frame to hang at the proper height.

4. Position the washer and hex nut at the appropriate location on the threaded rod. Inpro standard ceiling drop is 4”.

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Figure 4
5. Using the drilled holes on the pan insert the supplied 5/16-18 x 3/4" carriage bolt into the pan and through the eye of the threaded rod hanger.

6. Secure the threaded rod to the stainless pan using the supplied 5/16 washer and hex nut. Its recommended the paddle is secured snugly to the pan.

TIP: the threaded rod should be able to turn and hold its position when tilted at a 45° angle to the ceiling pan. This will help when positioning the frame in the ceiling.

Figure 5
7. Carefully maneuver the assembled ceiling pan into the cab. It is recommended that this step is completed before installing the in-fill panels.

8. With a 2nd person positioned on the top of the elevator cab push one of the back threaded rods through the corresponding drilled hole on the top of the cab (see Figure 5a)

TIP: Inpro recommends the use of a panel lifter to get ceiling into position.

9. With the tip of the threaded rod protruding the top surface of the cab roof, place a 5/16 fender washer and thread a 5/16-18 hex nut onto the threaded rod. (See Figure 5b)

10. Repeat for the rest of the back side threaded rods.

11. After the back edge of the ceiling pan is secured to the top of the cab. Dry fit the front edge hanging rods to their pre-drilled holes, making adjustments to hole locations if needed. DO NOT secure the front edge in place yet.

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安装指南
不锈钢岛式天花板

图6
12. 将第二个人放回顶部机房，将天花板的前边缘旋入位置。确保螺纹悬挂件插入预钻的孔中。
13. 以相同的方式固定前面，就像固定后面一样。
14. 如果使用LED灯光，请将灯光连接到电源/备用电池。始终咨询您当地的电梯规范以获取正确的布线规定。
15. 将灯光电源恢复，测试确保灯光正确连接。
16. 清理工作区域，记得检查机房顶部是否有工具。
17. 继续完成机房墙壁的工作。（见机房墙壁安装指南）
Installation Instructions
Ascend Stainless Steel Multi Pan Assembly

It is important to pre-assemble the multi pan ceiling before beginning the ceiling pan installation.

1. Unpack the ceiling panel crate onto a protected surface, and arrange the panels as they are to be installed in the elevator cab. Verify the escape hatch on the ceiling aligns with the hatch in the cab.

Figure 2
2. Abutt the pans together aligning the pre-existing holes in the matting flanges.

Figure 3
3. At each inside corner of the mating flanges attach 1 of the supplied “L” brackets to the inside of the ceiling pan. Align the two holded leg of the braket with the holes on the outside flange and secure in place as shown in figure 2.

Figure 4
4. Repeat step for all abutting inside corners

Figure 4
5. After the “L” brackets have been fastened to the inside corners, faster the panels together. As shown in Figure 3.

Figure 5
6. After the ceiling pans have been fastened together at the corners, install a bolt through one of the center the 2 holes at the center of the pan.

Figure 6
7. Inpro recommends using all of the supplied hanging brackets provided when installing the ceiling.

Figure 7
8. Reference the figures below for recommended hanger positions for 4 & 6 pan ceilings.